

## Horizontal Boring Mills

| TECHNICAL DATA   | MU      | AFP 130 CNC                 | AFP 160 CNC              | AFP 180 CNC         | AFP 200 CNC              | AFP 220 CNC         |
|--|---------|-----------------------------|--------------------------|---------------------|--------------------------|---------------------|
| <b>BORING SPINDLE</b>                                  |         |                             |                          |                     |                          |                     |
| Diameter   | mm      | 130                         | 160                      | 180                 | 200                      | 220                 |
| Taper Bore   | -       | ISO 50                      |                          | ISO 50/60           | ISO 60                   |                     |
| Speed range  | r.p.m.  | 2--2000<br>(2500-3000)      | 2--2000<br>(2-2500)      | 2--2000<br>(2-2500) | 2--1000<br>(2-1500)      | 2--1000<br>(2-1500) |
| No. of mechanical steps                                | -       | 2                           | 2                        | 2                   | 3                        | 3                   |
| Ram cross area   | mm x mm | 350x350                     | 450x450                  | 450x450             | 530x600                  | 530x600             |
| Motor rated power                                      | kW      | 30(37)                      | 60                       | 71                  | 80                       | 100                 |
| <b>WORKING TRAVELS</b>                                 |         |                             |                          |                     |                          |                     |
| Column X axis<br>Extended travel by<br>1000 mm steps   | mm      | 3000<br>3000-15000          | 6500<br>3500-20500       | 6500<br>3500-20500  | 9000<br>6000-20000       | 9000<br>6000-20000  |
| Headstock Y axis<br>Extended travel by<br>500 mm steps | mm      | 2000 (2500)                 | 3000<br>2500-4000        | 4000<br>3000-5000   | 4000<br>3000-6000        | 4000<br>4000-6000   |
| Boring Spindle Z<br>axis                               | mm      | 800                         | 800                      | 1000                | 1000                     | 1200                |
| Ram W axis   | mm      | 1000                        | 1000                     | 1200                | 1500                     | 1600                |
| Cumulated travel<br>(W+Z)                              | mm      | 1800                        | 1800                     | 2200                | 2500                     | 2800                |
| <b>FEEDS</b>   |         |                             |                          |                     |                          |                     |
| X-Y / Z-W axes   | mm/min  | 1-10000/8000                | 2-10000/6000             | 2-10000/6000        | 2-6000                   | 2-6000              |
| <b>RAPID TRAVERSE</b>                                  |         |                             |                          |                     |                          |                     |
| X-Y axes   | mm/min  | 10000                       | 10000                    | 10000               | 10000                    | 10000               |
| Z-W axes   | mm/min  | 8000                        | 6000                     | 6000                | 6000                     | 6000                |
| <b>OVERALL DIMENSIONS and WEIGHT</b>                   |         |                             |                          |                     |                          |                     |
| Length   | mm      | 7300<br>(10300-13300)       | 13000                    | 13000               | 15750                    | 17000               |
| Width  | mm      | 4000                        | 4000                     | 4250                | 5250                     | 5500                |
| Height   | mm      | 5850(6350)                  | 7500                     | 8500                | 9000                     | 9500                |
| Weight   | kg      | 40500<br>(43000;<br>47000)  | 72000                    | 80000               | 100000                   | 125000              |
| <b>MACHINE ACCURACY</b>                                |         |                             |                          |                     |                          |                     |
| Positioning<br>accuracy X axis                         | mm      | ±0.02/1000<br>(±0.05/6000)  | ±0.02/1000 (±0.050/6500) |                     | ±0.02/1000 (±0.060/9000) |                     |
| Positioning<br>accuracy Y axis                         | mm      | ±0.02/1000<br>(±0.030/2000) | ±0.02/1000 (±0.040/4000) |                     | ±0.02/1000 (±0.040/4000) |                     |
| Positioning<br>accuracy Z/W axis                       | mm      | ±0.030/1000                 | ±0.03/1000               |                     | ±0.03/1000               |                     |
| Repeatability X,Y<br>axes                              | mm      | ±0.010                      | 0.010                    |                     | 0.010                    |                     |
| Repeatability Z,W<br>axes                              | mm      | ±0.015                      | 0.015                    |                     | 0.015                    |                     |
| <b>ACCESSORIES</b>                                     |         |                             |                          |                     |                          |                     |
| 90° Angular milling<br>head                            | -       | X                           | X                        | X                   | X                        | X                   |
| Universal milling                                      |         |                             |                          |                     |                          |                     |

|                                |   |   |   |   |   |   |
|--------------------------------|---|---|---|---|---|---|
| head                           | - | X | X | X | X | X |
| Boring and facing head         | - | X | X | X | X | X |
| Special boring and facing head | - | X | X | X | X | X |
| Tool magazine                  | - | X | X | X | X | X |
| Rotary table                   | - | X | X | X | X | X |
| Floor plates                   | - | X | X | X | X | X |

() Options

\* On Customer Request

| TECHNICAL DATA       | MU     | DRT 1618             | DRT 1820             | DRT2025              | DRT2525              | DRT3030              | DRT3535              |
|----------------------|--------|----------------------|----------------------|----------------------|----------------------|----------------------|----------------------|
| Table surface        | mmxmm  | 1600x1800            | 1800x2000            | 2000x2500            | 2500x2500            | 3000x3000            | 3500x3500            |
| Longitudinal Travel  | mm     | 2500<br>(+500 steps) | 2500<br>(+500 steps) | 2500<br>(+500 steps) | 2500<br>(+500 steps) | 2500<br>(+500 steps) | 2500<br>(+500 steps) |
| Loading Capacity     | kg     | 12000                | 15000                | 30000                | 30000                | 60000                | 100000               |
| Feed range V axis    | mm/min | 1-6000               | 1-6000               | 1-6000               | 1-6000               | 1-6000               | 1-6000               |
| Table rotation speed | rpm    | 0.001-2              | 0.001-2              | 0.001-2              | 0.001-2              | 0.001-1.15           | 0.001-1              |
| Length               | mm     | 6100                 | 6100                 | 6300                 | 6300                 | 7000                 | 7500                 |
| Width                | mm     | 2000                 | 2400                 | 2500                 | 2500                 | 3250                 | 3700                 |
| Height               | mm     | 910                  | 950                  | 1020                 | 1020                 | 1350                 | 1500                 |
| Weight               | kg     | 14000                | 16000                | 19000                | 20000                | 28000                | 35000                |

Data and features in this catalogue are subject to changes without prior notice due to continuously improvements of our machines.

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